



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : SikaForce®-432 (EASYMAX) Part A

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Automotive France SAS  
15 Rue de l'Equerre  
F - 95310 SAINT OUEN L'AUMONE  
Telephone : DPT HSE- +33 (0)1 34 40 34 60  
E-mail address of person : safety@fr.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

ORFILA Tel.: 33 (0) 1 45 42 59 59

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

|  |   |
|--|---|
| Acute toxicity, Category 4   | H332: Harmful if inhaled.   |
| Skin irritation, Category 2  | H315: Causes skin irritation.   |
| Eye irritation, Category 2   | H319: Causes serious eye irritation.  |
| Respiratory sensitisation, Category 1  | H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.    |
| Skin sensitisation, Category 1   | H317: May cause an allergic skin reaction.  |
| Carcinogenicity, Category 2  | H351: Suspected of causing cancer.  |
| Specific target organ toxicity - single exposure, Category 3, Respiratory system | H335: May cause respiratory irritation.   |
| Specific target organ toxicity - repeated exposure, Category 2                   | H373: May cause damage to organs through prolonged or repeated exposure if inhaled. |

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.

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according to Regulation (EC) No. 1907/2006

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|      |   |
|------|---|
| H319 | Causes serious eye irritation.  |
| H332 | Harmful if inhaled.   |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled.    |
| H335 | May cause respiratory irritation.   |
| H351 | Suspected of causing cancer.  |
| H373 | May cause damage to organs through prolonged or repeated exposure if inhaled. |

Precautionary statements : **Prevention:**

|      |   |
|------|---|
| P201 | Obtain special instructions before use.                                       |
| P260 | Do not breathe mist or vapours.   |
| P264 | Wash skin thoroughly after handling.  |
| P280 | Wear protective gloves/ protective clothing/ eye protection/ face protection. |

**Response:**

|                    |   |
|--------------------|---|
| P304 + P340 + P312 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. |
| P342 + P311        | If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.   |

**Hazardous components which must be listed on the label:**

Diphenylmethanediisocyanate, isomeres and homologues

**Additional Labelling**

"As from 24 August 2023 adequate training is required before industrial or professional use."

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

| Chemical name  | CAS-No.<br>EC-No.<br>Registration number | Classification   | Concentration<br>(% w/w) |
|--|--|--|--------------------------|
| Diphenylmethanediisocyanate, isomeres and homologues | 9016-87-9<br>Not Assigned                | Acute Tox. 4; H332<br>Skin Irrit. 2; H315<br>Eye Irrit. 2; H319<br>Resp. Sens. 1; H334<br>Skin Sens. 1; H317<br>Carc. 2; H351<br>STOT SE 3; H335<br>(Respiratory system)<br>STOT RE 2; H373<br><br>specific concentration limit<br>Eye Irrit. 2; H319<br>>= 5 %<br>Resp. Sens. 1; H334<br>>= 0,1 %<br>Skin Irrit. 2; H315<br>>= 5 %<br>STOT SE 3; H335<br>>= 5 % | >= 40 - < 60             |

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
 Consult a physician.  
 Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
 Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
 Wash off with soap and plenty of water.  
 If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
 Remove contact lenses.  
 Keep eye wide open while rinsing.  
 If eye irritation persists, consult a specialist.

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If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Asthmatic appearance  
Cough  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Erythema  
Headache  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects  
sensitising effects  
  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause respiratory irritation.  
Suspected of causing cancer.  
May cause damage to organs through prolonged or repeated exposure if inhaled.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.



Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Keep container tightly closed in a dry and well-ventilated



areas and containers : place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

Specific use(s) : Cleaning with aprotic polar solvents must be avoided. Consult most current local Product Data Sheet prior to any use.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational Exposure Limits**

| Components | CAS-No. | Value type (Form of exposure) | Control parameters * | Basis * |
|------------|---------|-------------------------------|----------------------|---------|
|------------|---------|-------------------------------|----------------------|---------|

Contains no substances with occupational exposure limit values.

**8.2 Exposure controls**

**Engineering measures**

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

**Personal protective equipment**

Eye/face protection : Safety glasses with side-shields conforming to EN166  
 Eye wash bottle with pure water  
 Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
 Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
 Contaminated gloves should be removed.  
 Suitable for permanent exposure:  
 Viton gloves (0.4 mm),  
 breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.  
 organic vapor filter (Type A)  
 A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm

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Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.  
Ensure adequate ventilation, especially in confined areas.

**Environmental exposure controls**

General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

Physical state : liquid  
Appearance : paste  
Colour : beige  
Odour : characteristic

Melting point/range / Freezing point : No data available

Boiling point/boiling range : 190 °C

Flammability (solid, gas) : No data available

**Upper/lower flammability or explosive limits**

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 200 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture reacts with water

**Viscosity**

Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)

**Solubility(ies)**

Water solubility : insoluble

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Partition coefficient: n-octanol/water : No data available  
Vapour pressure : 0,01 hPa  
Density : ca. 0,69 g/cm<sup>3</sup> (20 °C)  
Relative vapour density : No data available  
Particle characteristics : No data available

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

:  
No hazardous decomposition products are known.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Harmful if inhaled.

#### Components:

#### Diphenylmethanediisocyanate, isomeres and homologues:

Acute oral toxicity : LD50 Oral (Rat): > 10.000 mg/kg



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Acute inhalation toxicity : LC50: 1,5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement  
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 Dermal (Rabbit): > 9.400 mg/kg

### **Skin corrosion/irritation**

Causes skin irritation.

### **Serious eye damage/eye irritation**

Causes serious eye irritation.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Suspected of causing cancer.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

May cause respiratory irritation.

#### **STOT - repeated exposure**

May cause damage to organs through prolonged or repeated exposure if inhaled.

#### **Aspiration toxicity**

Not classified due to lack of data.

## **11.2 Information on other hazards**

### **Endocrine disrupting properties**

#### **Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

#### **Diphenylmethanediisocyanate, isomeres and homologues:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1.000 mg/l  
Exposure time: 96 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1.640 mg/l  
Exposure time: 72 h

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information : There is no data available for this product.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.



Empty containers or liners may retain some product residues.  
This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 05 01\* waste isocyanates  
Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.4 Packing group

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA (Cargo) : Not regulated as a dangerous good  
IATA (Passenger) : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

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**14.7 Maritime transport in bulk according to IMO instruments**

Not applicable for product as supplied.

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 75, 3

Diphenylmethanediisocyanate, isomers and homologues (Number on list 74, 56)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: <= 3% w/w  
no VOC duties

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Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0,38% w/w

Occupational Illnesses (R-461-3, France) : 62, 84

**Other regulations:**

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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**SECTION 16: Other information**

**Full text of H-Statements**

H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.  
H332 : Harmful if inhaled.  
H334 : May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 : May cause respiratory irritation.  
H351 : Suspected of causing cancer.  
H373 : May cause damage to organs through prolonged or repeated exposure if inhaled.

**Full text of other abbreviations**

Acute Tox. : Acute toxicity  
Carc. : Carcinogenicity  
Eye Irrit. : Eye irritation  
Resp. Sens. : Respiratory sensitisation  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation  
STOT RE : Specific target organ toxicity - repeated exposure  
STOT SE : Specific target organ toxicity - single exposure  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation)

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|        |   |  |
|--------|---|--|
| MARPOL | : | period)<br>International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978   |
| OEL    | : | Occupational Exposure Limit  |
| PBT    | : | Persistent, bioaccumulative and toxic  |
| PNEC   | : | Predicted no effect concentration  |
| REACH  | : | Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency |
| SVHC   | : | Substances of Very High Concern  |
| vPvB   | : | Very persistent and very bioaccumulative   |

**Further information**

**Classification of the mixture:**

|               |      |
|---------------|------|
| Acute Tox. 4  | H332 |
| Skin Irrit. 2 | H315 |
| Eye Irrit. 2  | H319 |
| Resp. Sens. 1 | H334 |
| Skin Sens. 1  | H317 |
| Carc. 2       | H351 |
| STOT SE 3     | H335 |
| STOT RE 2     | H373 |

**Classification procedure:**

|                    |
|--------------------|
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

FR / EN